

PA 6 MOS2

Chem. Designation: Polyamid
DIN-Abbreviation: PA 6 MOS2

Properties	Value	Unit	ISO/IEC
Density	1,14 / -		
Water absorption absolutely 1)	86 / 168	mg	62
Water absorption, relative 1)	0,3 / 0,6	%	62
- at saturation in air of 23°C, 50% RF	3 / -	%	
- at saturation in water of 23°C	9 / -	%	

Thermal Properties	Value	Unit	ISO/IEC
Crystalline melting point	220 / -	°C	-
Glass transition temperature	51 / -	°C	-
Thermal conductivity (23° C)	0,37 / -	W/(k·m)	-
Coefficient of thermal expansion: - average value between 23 and 60°C	80 · 10 ⁻⁶ / -	m/(m·K)	-
Coefficient of thermal expansion: - average value between 23 and 100°C	80 · 10 ⁻⁶ / -	m/(m·K)	-
Temperature of deflection under load - Method a: 1,8 MPa	100 / -	°C	75
Max. service temperature in air: -short periods 2	160 / -	°C	-
Max. service temperature in air: -continously: for min. 5000/20.000 h	90 / 70	°C	-
Minimum service temperature	-30 / -	°C	-
Flammability acc. to UL standard 94 (thickness 3mm/6mm)	HB / HB		-

Mechanical Properties (at 23°C)	Value	Unit	ISO/IEC
Tensile strength at yield/Tensile strength at break	dry 82 / -	MPa	527-1/-2
Tensile strength	dry 84 / -	MPa	527-1/-2
Elongation at break	dry >37 / -	%	527-1/-2
Modulus of elasticity in tension	dry 3300 / -	MPa	527-1/-2
Compression Test - 1% nominal strain	dry 17 / -	MPa	604
impact-strength - Charpy unnotched	dry o.B. / -	kJ/m ²	179/1eU
impact-strength Charpy notched	dry 5 / -	kJ/m ²	179/1eA
Ball indentation hardness H 358 / 30 or H 961 / 30	dry 160 / -	N/mm ²	2039-1
Hardness, Rockwell	dry M85 / -		2039-2
Coefficient of Friction 4)	dry 0,32 / 0,37	μ	

Electrical Properties	Value	Unit	ISO/IEC
Volume resistivity	dry 10 ¹² / 10 ¹⁴	Ohm·cm	60093
Surface resistivity	dry 10 ¹² / 10 ¹⁴	Ohm	60093
Comparative tracking index (CTI)	dry CTI 600 / -	CTI	60112
Comparative tracking index (CTI)	moist CTI 600 / -		60112

dry = values referring to dry materials
 moist = values referring to material in equilibrium with the standard atmosphere 23°C/50% RH
 o.B. = no break
 1) after 24/96h immersion in water of 23°C
 2) only for short time exposure (a few hours) in applications where no or only a very low load is applied to the material
 3) stress to produce 1% strain in 1000 h (s 1/1000)
 4) p = 0,05 N/mm², v = 0,6 m/s surface roughness C35 steel mating surface Ra 0,7 - 0,9

This table is a valuable help in the choice of material. The data listed here fall within the normal range of product properties. However, they are not guaranteed and they should not be used to establish material specification limits nor used alone as the basis of design. It has to be noted that fibre reinforced material shows an anisotropic behaviour (properties differ when measured parallel and perpendicular to be extrusion direction).